

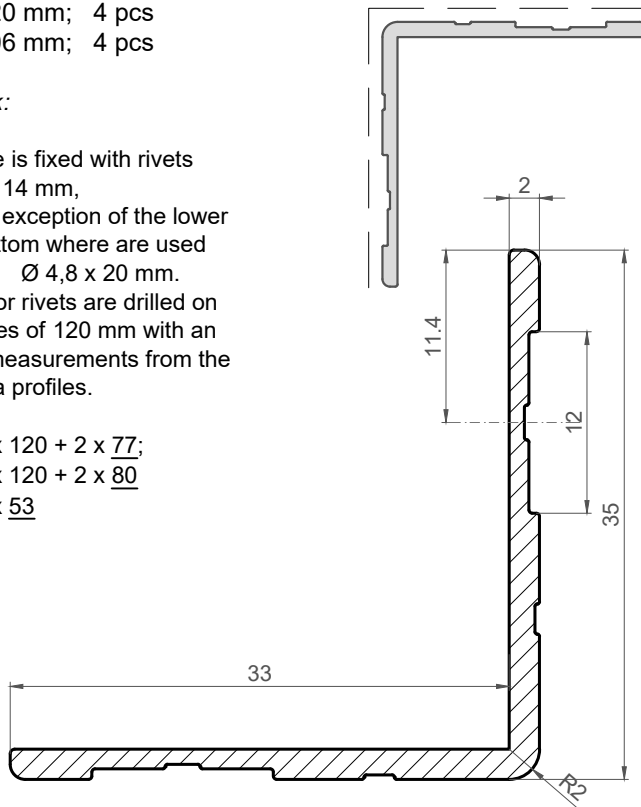
Position 28

L1 = 1114 mm; 4 pcs
L2 = 520 mm; 4 pcs
L3 = 106 mm; 4 pcs

Remark:

L profile is fixed with rivets
Ø 4,8 x 14 mm,
with an exception of the lower
part bottom where are used
rivets Ø 4,8 x 20 mm.
Holes for rivets are drilled on
distances of 120 mm with an
equal measurements from the
end of a profiles.

L1 = 8 x 120 + 2 x 77;
L2 = 3 x 120 + 2 x 80
L3 = 2 x 53



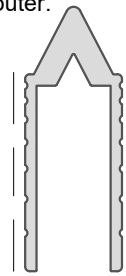
Position 29

L1 = 140 mm; 4 pcs
L2 = 702 mm; 2 pcs
L3 = 589 mm; 2 pcs

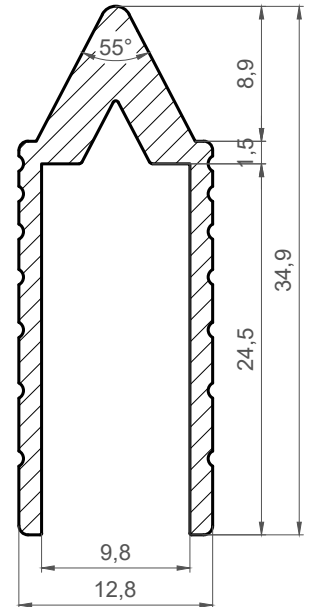
Remark:

Profile L1 is cut under the
angle of 45° on one end;
2 pieces in a clockwise
direction and 2 pieces in
a counter clockwise
direction.

Profile L3 is cut under the
angle of 45° on both
ends; left in a clockwise
direction, right in a
counter clockwise
direction.
All of the dimensions
are outer.



**Male closing
profile is
assembled on
the lower part of
the flight case!**



Position 30

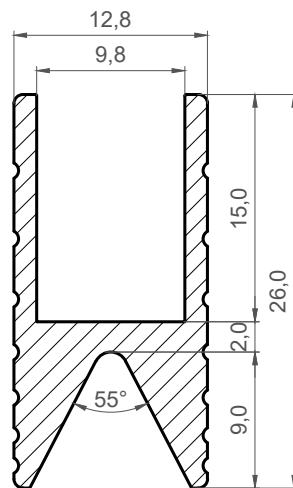
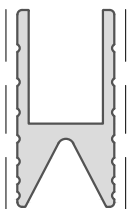
L1 = 140 mm; 4 pcs
L2 = 702 mm; 2 pcs
L3 = 589 mm; 2 pcs

Remark:

Profile L1 is cut under the angle
of 45° on one end; 2 pieces in
clockwise direction and 2
pieces in counter clockwise
direction.

Profile L3 is cut under the angle
of 45° on both ends; left in
clockwise direction, right in a
counter clockwise direction.
All of the dimensions are outer.

**Female closing profile is
assembled on the
cover of the flight case!**



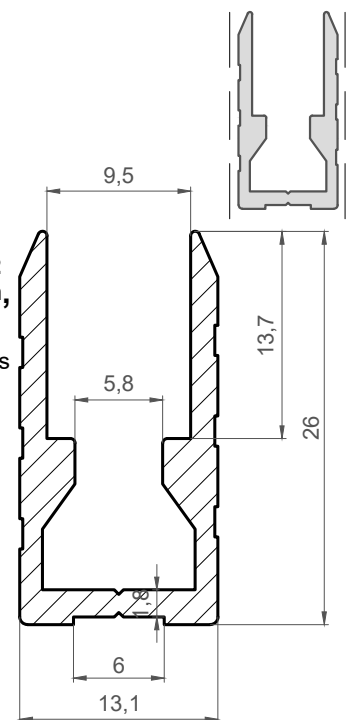
Position 31

L1 = 125 mm; 9 pcs
L2 = 83 mm; 1 pcs

Remark:

U profiles **L1** are fixed
with rivets Ø 4,8 x 20
mm, altogether 18, 2 by
one piece of **L1**, and **L2**
with rivet Ø 4,8 x 20 mm,
altogether 1 piece.
Distances between holes
(Ø5) for rivets in mm:
L1 = 35 + 70 + 20;
7pieces
L1' = 27 + 89 + 9;
2 pieces
L2 = 35 + 48;
1 piece.

R 1:1



31	1,25	meters	<i>U</i> profile for separation walls	aluminum profile s = 1.8 mm			
30	3,18	meters	Closing female profile, 10 mm	aluminum profile s = 1.5 mm			
29	3,18	meters	Closing male profile, 10 mm	aluminum profile s = 1.5 mm			
28	7,01	meters	<i>L</i> profile 35 x 35 mm	aluminum profile s = 2 mm			
<i>Position</i>	<i>Amount</i>	<i>Measurement unit</i>	<i>Title</i>	<i>Standard - chosen chractcteristics</i>	<i>Designation</i>		
				<i>Title:</i> <div>Aluminum profiles for flight case for 4 pcs ASTERA AX2 50</div>			
<i>Date</i>	13th November 2021.						
<i>Drawn</i>							
<i>Checked</i>							
<i>Approved</i>							
				<i>Title:</i>	<i>Scale:</i>	<i>Sheet:</i> 11	<i>F:</i> A4 <i>L:</i> 11